



**RIECO-TITAN PRODUCTS INC.**

# **Camper Dolly**

## **ASSEMBLY INSTRUCTIONS**



### **Parts Included**

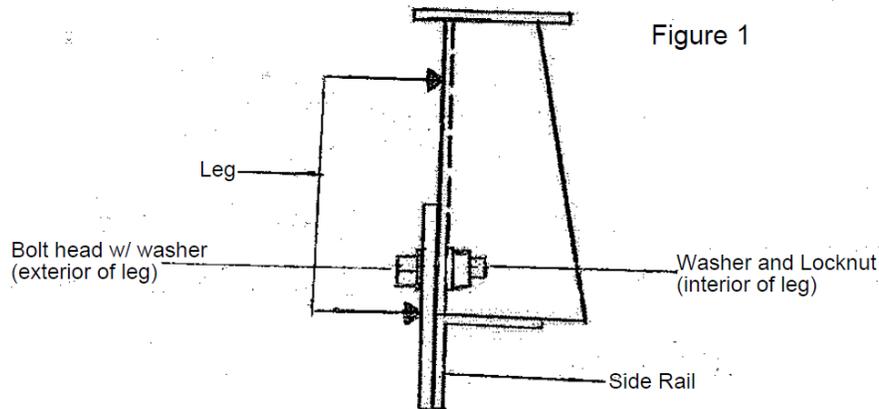
(Please make sure you have all of these parts before you start.)

Parts	Hardware
2 Side Rails	32 3/8-16 x 1 Hex head bolts
2 Cross Rails	32 3/8- 16 Hex locknuts
2 Legs marked with yellow stickers	64 3/8" Washers
2 Unmarked Legs	
2 Swivel Casters with locks	
2 Rigid Casters	

Tools Required: 9/16" open end wrench & an adjustable wrench

### Step 1: Attach legs to side rail

With side rails upside-down (inverted so open angle faces floor), use bolts, washers and lock nuts to attach 2 legs at ends of each rail. 2 legs and 2 positions on the side rails are marked with yellow stickers. Match the face of the yellow sticker on the side rail to the face of the yellow sticker on the leg. The leg without a sticker matches the unmarked end of the side rail. Bolt heads will be on exterior of side rail. See Figure 1 below of upside-down assembly.

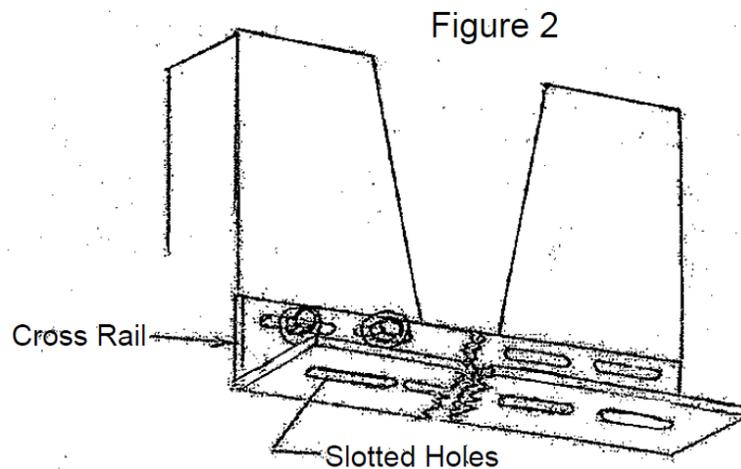


### Step 2: Bolt cross rails on

Each cross rail has 2 sets of slotted holes; Select holes for use that will accommodate the pre-measured width of camper. See Figure 2 below.

For campers 43-1/2"-45-1/2" wide, use slotted holes set approximately 2" in from end of rails.

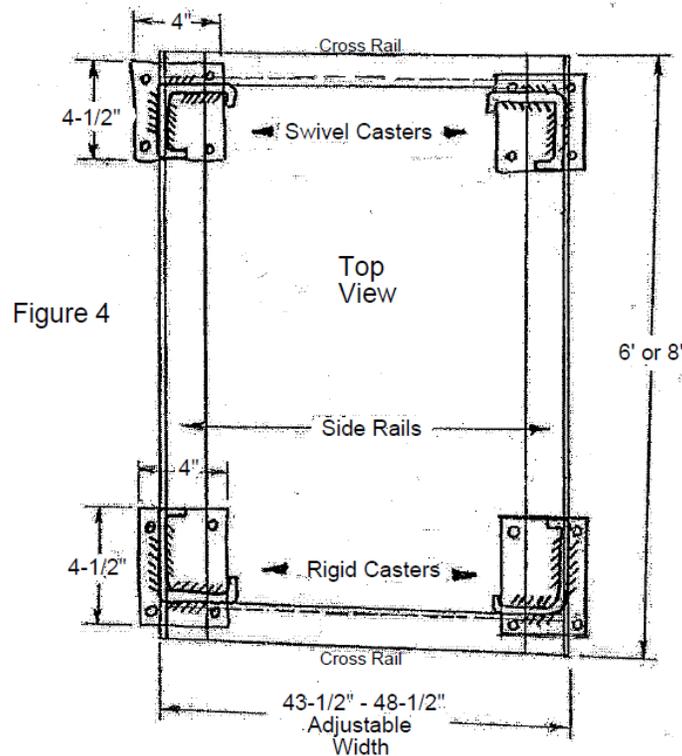
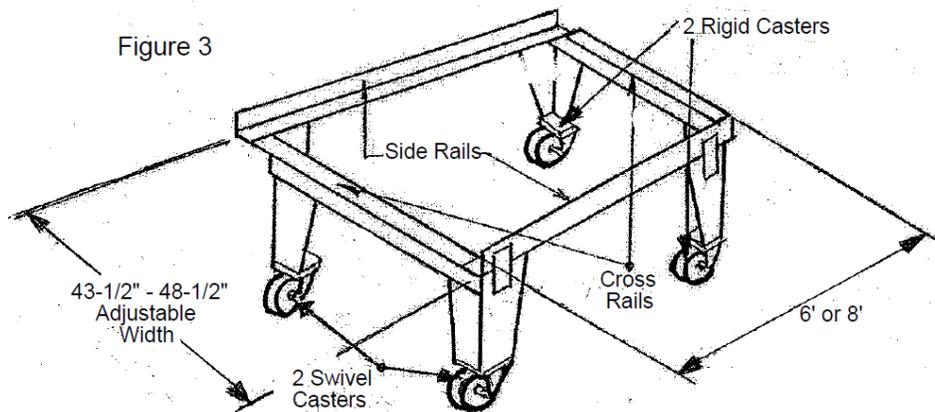
For campers 45-1/2"-48-1/2" wide, use slotted holes set closet to the end of rails.



Use bolts, washers and lock nuts to secure the cross rail on to the legs with bolt heads on the exterior. Do not tighten completely. Ensure the width measures accurately for camper, sliding for adjustments. Tighten bolts.

### Step 3: Attach casters

Use bolts, washers and locknuts provided to attach casters to the legs. Before bolting, ensure the caster mounting plate lines up with the holes of the leg plate and that the silver plates of the casters are running lengthwise with the dolly. The 2 rigid casters are placed at the same end of caster dolly with wheels running the same direction as the side rails and the 2 swivel casters are to be bolted on the opposite end. Flip dolly right side up for use. See Figures 3 and 4 below for views of completed camper dolly.



# Optional Trailer Hitch Kit Instructions

	<u>Parts</u>	<u>Hardware</u>
1	Coupler	2 3/8-16 x 2-1/2" Bolts
1	Tongue tube	2 3/8-16 Lock Nuts
1	Mounting bar	4 3/8" Washers
1	Hitch Pin	2 1/2-20 x 4" Bolts
		2 1/2-20 Nylock Nuts
		4 1/2" Washers
		1 Cotter Pin

Tools Required: 9/16" Open end wrench and an adjustable wrench

## Step 1: Attach mounting bar

Attach mounting bar to the cross rail of camper dolly using 3/8" bolts, washers and lock nuts. You must attach to the end of the camper dolly with 2 swivel casters; Attaching the hitch at this end of the dolly ensures controlled movement of the dolly while pushing or pulling.

## Step 2: Attach tongue tube

Line the end of the tongue tube (with one set of holes) up to tabs of mounting bar. Slide hitch pin through mounting bar and tongue tube. Insert cotter pin through hole of hitch pin to secure.

## Step 3: Attach Coupler

Place coupler over tongue tube matching up 2 through holes on sides of both parts. Secure pieces together using 1/2 bolts, thick washers and locknuts.